



TECHNICAL DATA SHEET

ImPol 19660

Application: ImPol 19660 is a polyether polyol blend containing water as blowing agent . In combination with ImIso 2131 , it is used to produce zero ODP foam for steering wheels and armrests, etc. If it is intended to use this product in a different application, IPC Technical Service Center should be contacted for advice.

Specification And Typical Properties	Appearance	white colored liquid	
	Viscosity at 25 °C	882±50	mPa.s
	Density	approx. 1.035	kg/dm ³

Processing Conditions And Performance	ImPol 19660	100	pbw
	ImIso 2131	54	pbw
	Pigment	3	pbw

Iso & Polyol temperature	25	°C
Mold temperature	40±5	°C

CUP test (done by hand-mix in the laboratory)

- Material temperature	25	°C
- Cup weight		
- Polyol	100	g
- Isocyanate	54	g
- Pigment	3	g

- Parameter	- Cream time	10±2	sec.
	- Gel time	30±5	sec.
	- End of rise time	50±10	sec.
	- Free rise density	265±10	kg/m ³



Safety

Please pay attention to the safety data sheet.

Information

It is advisable to the fact that in case of not covered polyurethane the surface may obtain traces in starting and successive products which are e.g. dangerous to health or have irritating, cauterizing and/or sensitizing properties.

Preparation

Before using, this polyol has to be mixed very well.

Packing

ImPol 19660 will be delivered in 200 kgs net drums.

Storage And Shelf life

The storage life of this product referred to in this data sheet is provisionally 3 months when stored at 25°C (storage life at the customer).
